

ANGELUS 60L CLOSING MACHINE CLASS

THREE - FIVE DAY CLASS*

SILGAN Equipment Center | 5701 Frontier Rd., Oconomowoc, WI 53066

CLASS CONTENT

DAY 1

1. Removal of Closing Machine Parts
2. Seaming Spindle assembly
3. Re-install seaming spindles
4. Install 2nd Operation seaming cam
5. Install knockout rods

DAY 2

1. Remove and Install Center Mold Casting
2. Install Bell Cover Guides and Bell Cover
3. Disassemble all non-driven lower lifters
4. Assemble all lower lifters
5. Install one non-driven lower lifter
6. Install remain non-driven lower lifter units
7. Set lower lifter spring pressure
8. Set drop from feed table to lower lifter
9. Sweep lower lifters with indicator for plane
10. Remove and disassemble all Driven Lower Lifters
11. Set pin gauge height
12. Set up of Cap Feed Bracket to the Seaming Turret

DAY 3

1. Disassemble Seaming Lever Shafts
2. Install Seaming Lever Shafts and Seaming Levers
3. Double Knife Cover Feed
4. Install cover guide rails and check flow of ends through the rails
5. Single Knife Separator

DAY 4

1. Timing of the Equipment
2. Can Centering Cam
3. Discharge/Knockout Cam

DAY 5

1. Seaming clutch set-up
2. Preventative maintenance of closing machine
3. Weekly maintenance checks
4. Six month maintenance checks
5. Audit sheets
6. Review