



ANGELUS 60L CLOSING MACHINE CLASS

FIVE DAY CLASS*

SILGAN Equipment Training Center | 5701 Frontier Rd., Oconomowoc, WI 53066

ABOUT THE ANGELUS 60L CLOSING MACHINE CLASS

- The class is intended to provide hands-on training to enhance skills and knowledge of the Angelus model 60L series machine.
- Each student has an opportunity for hands-on training in the removal and re-assembly of components on the seamer (change parts, seaming spindles, lower lifters, separator assembly, etc.).
- Students are instructed on the use of manuals.

WHO SHOULD ATTEND?

Supervisors and mechanics who have already taken the "Timing and Adjustments" class or have working knowledge of equipment.

SCHEDULE, REGISTRATION AND FEE

For class details, schedule, and for individual and group registration, please visit: www.SilganU.com.

If the current class schedule doesn't meet your company's needs, we will do our best to accommodate you with additional options when possible. Please contact our Training Coordinator to discuss available dates or email us at SilganU-CES@silgancontainers.com.



Our Customer Equipment Service group (CES) is proud to operate the Silgan University. We offer Best-In-Class training to ensure that your staff is fully knowledgeable about the vital ins and outs of the canning process.

These classes provide hands-on instruction and are taught by experienced instructors.

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CLASS CONTENT

DAY 1

1. Removal of closing machine parts
2. Seaming spindle assembly
3. Re-install seaming spindles
4. Install 2nd operation seaming cam
5. Install knockout rods

DAY 2

1. Remove and install center mold casting
2. Install bell cover guides and bell cover
3. Disassemble all non-driven lower lifters
4. Assemble all lower lifters
5. Install one non-driven lower lifters
6. Install remain non-driven lower lifters units
7. Set lower lifters spring pressure
8. Set drop from feed table to lower lifters
9. Sweep lower lifters with indicator for plane
10. Remove and disassemble all driven lower lifters
11. Set pin gauge height
12. Set up of cap feed bracket to the seaming turret

DAY 3

1. Disassemble seaming lever shafts
2. Install seaming lever shafts and seaming levers
3. Double knife cover feed
4. Install cover guide rails and check flow of ends through the rails
5. Single knife separator

DAY 4

1. Timing of the equipment
2. Can centering cam
3. Discharge/knockout cam

DAY 5

1. Seaming clutch setup
2. Preventative maintenance of closing machine
3. Weekly maintenance checks
4. Six month maintenance checks
5. Audit sheets
6. Review